



# Product Information

Delfleet® Evolution

F3431 - 2K Accelerator

## F3431

### Products

Delfleet 2K Accelerator F3431

Delfleet 2K products - except F3955 Epoxy Primer, F3963 Etch Primer

### Product Description

Delfleet 2K Accelerator is an additive used to assist the drying of polyurethane/isocyanate systems only, when the temperature is below 15°C.

### Usage Guide

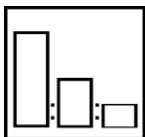
F3431 may be added at the colour ready-to-spray stage in the proportion of 2–4% by weight.

### PRODUCT SETUP

#### F3431

Mixing ratio :

F3431 Accelerator may be *added to the ready for use product* in the proportion of:



To 1 Litre of Ready for use product,

Add – F3431      - 26 - 52 ml

OR - 23- 46 gms

OR - 4- 8 caps

\*See individual technical datasheets for more details

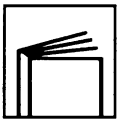


## PERFORMANCE & LIMITATIONS

1. F3431 Accelerator may be used in air dry mode in F3975/F3988 2K Primer, only, and only if the over night temperature is likely to fall below 15° C.
2. Do not use F3431 accelerator if the primer is to be baked or cured with IR lamps or if higher ambient temperature curing conditions are likely to be experienced.
3. Use F3431 Accelerator in F3975/F3988 2K Primer activated 4:1 with F3255 Fast Hardener.  
*Alternatively* add F3431 Accelerator at a level of:  
F3431 26-52 ml / 23-46 g (or 4-8 caps) of F3431 per L of RFU primer.
4. DO NOT USE F3431 in Deltron BC
5. The addition of accelerator reduces the pot life and should usually be used for small areas only.
6. Excessive quantities of F3431 Accelerator may reduce the gloss level of the dried paint film.

## EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.



## HEALTH & SAFETY

For comprehensive Health, Safety and Environmental advice, please refer to relevant Material Safety Data Sheets and Product Can labels. Use the recommended safety equipment.

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

Drying times quoted are average times at 20°C. Film thickness, humidity and shop temperature can all affect drying times.



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